





Bench top model

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Model 75-025 M1 DRILL PRESS

Rotating, 45° tilting, crank-operated worktable with quick release clamp.

Large front mounted stop switch with lock-out safety feature to prevent unwanted or unintentional start-up.

Adjustable tension spindle return spring.

Built-in light illuminates the drilling area. (bulb not included).

Spindle is supported by high quality ball bearings.

Cast iron pulleys reduce vibration.

Powerful 1/2 HP motor.

Heavy-duty positive depth stop for quick adjustment.

Included accessory:

- 5/8" drill chuck

Swing	13 3/8" (340 mm)
Drilling capacity	5/8" (15.9 mm)
Chuck size	5/8" (15.9 mm)
Spindle travel	3 7/32" (82 mm)
Spindle distance to table	15 1/4" (387 mm)
Spindle distance to base	32 1/4" (819 mm)
Table size	11 3/8" (289 mm)
Column diameter	2 7/8" (73 mm)
Spindle speeds	12
Spindle RPM	280 to 3000
Spindle taper	MT 2
Overall height	46 1/2" (1181 mm)
Base size	10 1/4" x 17 1/4" (260 x 438 mm)
Motor	1/2 HP
Weight	105 LBS (48 kg)

Optional accessories

- [Drill chuck with key \(#75-105\)](#)
- [Keyless drill chuck \(#75-110\)](#)
- [9" auger drill bit set \(#70-105\)](#)
- [22 piece drill set 1/16" to 3/8" \(#70-020\)](#)
- [Chuck guard \(#70-115A\)](#)
- [Mortising attachment kit \(#70-900\)](#)
- [9" vise-clamp \(#70-130\)](#)
- [Drill press tool tray \(#70-125\)](#)
- [16 piece forstner bit set \(#70-016\)](#)
- [Self-centering pen drilling vise \(#70-120\)](#)
- [12" x 24" universal drill table \(#70-135\)](#)
- [17" x 32" universal drill table \(#70-140\)](#)
- [25 piece - rubber drum sanding set \(#70-025\)](#)
- [Abrasive sleeves 10 piece for item 70-025 \(#70-030\)](#)
- [Laser pointer \(#70-300\)](#)
- [Drill press vise \(#95-140/150/160\)](#)
- [Cross vises \(#95-400/500/600\)](#)

