



Model 25-200 M1

## VARIABLE SPEED MAXI-LATHE VS+

### Optional accessories



Quick lock control levers easily position tool-rest.

Large 12" inboard bowl turning capacity.

Stable cast-iron frame, head & tailstock to reduce chatter and vibration for smoother turning.

Maximum distance of 17 5/16" between centers.

Maximum distance of 49" between centers with optional bed extension (Item #25-205).

Quick release lever for quick belt positioning changes.

3 variable speed ranges: 300-900, 600-1800 & 1200-3600 RPM.

Forward/reverse switch.

Digital spindle speed display.

10" tool rest with sturdy 1" diameter support post.

Headstock pivots 360° with 180° positive stop for outboard turning.

Features positive spindle indexing in 10° increments - total 36 index positions.

- [Stand \(#25-195N\)](#)
- [Stand \(#25-196\)](#)
- [32" bed extension \(#25-205\)](#)
- [MT #2 rolling center \(#25-145\)](#)
- [MT #2 screw end center \(#25-150\)](#)
- [MT #2 spur center \(#25-155\)](#)
- [MT #2 lathe center \(#25-170\)](#)
- [3" face plate \(#25-175\)](#)
- [6" face plate \(#25-185\)](#)
- [4 pc wood turning chisel set \(#25-210\)](#)
- [5 pc wood turning mini-chisel set \(#25-250\)](#)
- [4" - 4 jaw scroll chuck 1" -8 \(#25-105\)](#)
- [Self-centering pen dilling vise \(#70-120\)](#)

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[Owner's manual](#)

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### PIVOTING HEAD



**Pivoting headstock for outboard turning**

#### Included accessories:

- Live center
- Spur center
- Knockout bar
- Safety glasses



**Digital spindle speed display**

|                           |                               |
|---------------------------|-------------------------------|
| Spindle speed             | 300 - 3600 RPM                |
| Swing over bed            | 12" (304 mm)                  |
| Swing over tool rest      | 9 1/4" (236 mm)               |
| Swing over side bed       | 19 1/4" (490 mm)              |
| Swing over side tool rest | 16 5/8" (424 mm)              |
| Distance between centers  | 17 5/16" (440 mm)             |
| Spindle thread            | 1" - 8 TPI                    |
| Tailstock through hole    | 3/8" DIAMETER                 |
| Morse taper               | MT #2 (HEADSTOCK & TAILSTOCK) |
| Self ejecting travel      | 2 1/8" (55 mm)                |
| Tool rest                 | 10" (254 mm)                  |
| Face plate                | 3" (80 mm)                    |
| Indexing positions        | 36 x 10°                      |
| Motor                     | 3/4 HP, 110 V, 8 A, 2500 RPM  |
| Weight                    | 146 LBS (66.5 kg)             |