

# SETUP & OPERATION MANUAL

## ***PNEUMATIC MOBILE BASE***

THE HOVERPAD™ PNEUMATIC MOBILE BASE IS A GENERAL-PURPOSE FLAT BASE (LESS THAN ONE INCH THICK) ONTO WHICH ANY LOAD CAN BE PLACED AND EASILY MOVED.

Available in 2 sizes:

18" X 24" (457 x 610 mm) Model #10-824

29" X 29" (737 x 737 mm) Model #10-929

Customizable - May be cut to fit almost any size exactly.

Effortless motion - Heavy objects move freely on a cushion of air.

Zero rollback - Stays exactly where parked.

Safe - Greater footprint and stability than wheels - No tipping.

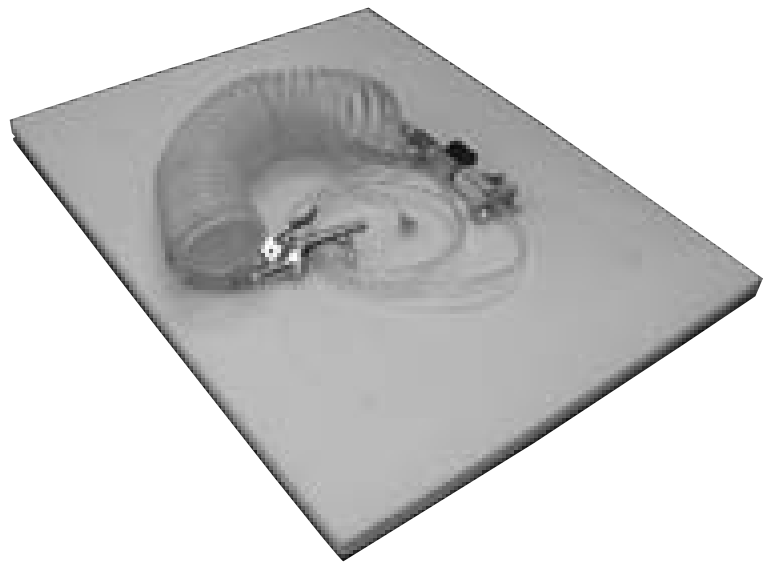
Requirements - Standard compressed air and a smooth floor.

To prevent rocking when parked, the Hoverpad is itself pliant and also has four pliant rubber feet which compress and prevent rocking for the vast majority of cases.

The flow control allows adjustable lift from 1/8" to 1/2" (3 to 12 mm). The load is movable as soon as it lifts.

Model #10-929 will lift up to 1200 LBS (544 kg), Model #10-824, up to 600 LBS (272 kg).

The Hoverpad will fly over smooth, hard, airtight surfaces. Flatness doesn't matter, but smoothness is critical. Test by applying a suction cup (supplied) to the floor - if it sticks even slightly, it will work.



**ITEM**  
**#10-824**  
**#10-929**

**HOVER PAD™**  
THE POWER OF AIR



## GENERAL® INTERNATIONAL

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**THANK YOU** for choosing this Hoverpad Pneumatic Mobile Base model 10-824 or 10-929 by General® International. This Hoverpad has been carefully tested and inspected before shipment and if properly used and maintained, will provide you with years of reliable service. To ensure optimum performance and trouble-free operation, and to get the most from your investment, please take the time to read this manual before assembling, installing and operating the unit.

The manual's purpose is to familiarize you with the safe operation, basic function, and features of this pneumatic mobile base as well as the set-up, maintenance and identification of its parts and components. This manual is not intended as a substitute for formal woodworking instruction, nor to offer the user instruction in the craft of woodworking. If you are not sure about the safety of performing a certain operation or procedure, do not proceed until you can confirm, from knowledgeable and qualified sources, that it is safe to do so.

Once you've read through these instructions, keep this manual handy for future reference.

## GENERAL ® INTERNATIONAL WARRANTY

*All component parts of this General® International product are carefully tested and inspected during all stages of production, and each component is thoroughly inspected upon completion of assembly. Because of our commitment to quality and customer satisfaction, General® International agrees to repair or replace, within a period of **90 days** from date of purchase, any genuine part or parts which, upon examination, prove to be defective in workmanship or material. In order to obtain this warranty, all defective parts must be returned freight pre-paid to General® International Mfg. Co., Ltd. Repairs attempted without our written authorization will void this warranty.*

**Disclaimer:** The information and specifications in this manual pertain to the unit as it was supplied from the factory at the time of printing. Because we are committed to making constant improvements, General International reserves the right to make changes to components, parts or features of this unit as deemed necessary, without prior notice and without obligation to install any such changes on previously delivered units. Reasonable care is taken at the factory to ensure that the specifications and information in this manual corresponds with that of the unit with which it was supplied. However, special orders and "after factory"

modifications may render some or all information in this manual inapplicable to your unit. Further, as several generations of this model of pneumatic mobile base and several versions of this manual may be in circulation, if you own an earlier or later version of this unit, this manual may not depict your unit exactly. If you have any doubts or questions contact your retailer or our support line with the model number of your unit for clarification.

# Rules for Shop Safety

To help ensure safe operation, please take a moment to learn the machines' applications and limitations, as well as potential hazards. General® International disclaims any real or implied warranty and holds itself harmless for any injury that may result from improper use of its equipment.

1. Do not operate machinery when tired, distracted, or under the effects of drugs, alcohol or any medication that impairs reflexes or alertness.
2. The working area should be well lit, clean and free of debris.
3. Keep children and visitors at a safe distance when the machine is in operation; do not permit them to operate the machine.
4. Childproof and tamper proof your shop and all machinery with locks, master electrical switches and switch keys, to prevent unauthorized or unsupervised use.
5. Stay alert! Give your work your undivided attention. Even a momentary distraction can lead to serious injury.
6. Fine particulate saw dust is a carcinogen that can be hazardous to health. Work in a well-ventilated area and whenever possible use a dust collector and wear eye, ear and respiratory protection devices.
7. Do not wear loose clothing, gloves, bracelets, necklaces and ornaments while the machine is in operation.
8. Be sure that adjusting wrenches, tools, drinks and other clutter are removed from the machine and/or the table surface before commencing operation.
9. Keep hands well away from blades and all moving parts. Use a push stick to feed stock, and use a brush, not hands, to clear away chips and sawdust.
10. Use recommended-speed blades, cutting tools and accessories for the workpiece material.
11. Be sure the blade or cutting tool has gained full operating speed before beginning to cut.
12. Always use a clean, properly sharpened blade. Dirty or dull blades are unsafe and can lead to accidents.
13. Do not push or force stock into the blade or cutting tool. The machine will perform better and more safely when working at the rate for which it was designed.
14. Use suitable support when cutting stock that does not have a flat surface. Always hold stock firmly against the fence when ripping, or against the miter gauge when cross-cutting.
15. To minimize risk of injury in the event of work piece kickback, never stand directly in-line with the blade or in the potential kickback path of the work piece.
16. Avoid working from awkward or off balance positions. Do not overreach during cutting operation; keep both feet on floor. Never lean over or reach over the blade and never pull the work piece over the blade from behind. Use outfeed support or have an assistant help when ripping long material.
17. Keep guards in place and in working order. If a guard must be removed for maintenance or cleaning, be sure it is properly reattached before using the tool again.
18. Never leave the machine running with the power "ON" when not in operation.
19. If using a power feeder, stop the feeder before stopping the machine.
20. Use of parts and accessories NOT recommended by General® International may result in equipment malfunction or risk of injury.
21. Never stand on machinery. Serious injury could result if the tool is tipped over or if blade or cutting tool is unintentionally contacted.
22. Always disconnect the tool from the power source before servicing, changing accessories, performing any maintenance, cleaning, adjustments, or if the machine will be left unattended.
23. Make sure that switch is in the "OFF" position before plugging in the power cord.
24. Make sure tool is properly grounded. If tool is equipped with a 3-prong plug it should be used with a three-pole receptacle. Never remove the third prong.

# **Additional Safety Instructions**

## **Specific to this Mobile Base**

**BECAUSE EACH SHOP SITUATION IS UNIQUE, NO LIST OF SAFETY GUIDELINES CAN EVER BE COMPLETE. THE MOST IMPORTANT SAFETY FEATURE IN ANY SHOP IS THE KNOWLEDGE AND GOOD JUDGEMENT OF THE USER. USE COMMON SENSE AND ALWAYS KEEP SAFETY CONSIDERATIONS, AS THEY APPLY TO YOUR INDIVIDUAL SHOP SITUATION FIRST AND FOREMOST IN MIND. IF YOU HAVE ANY DOUBTS ABOUT THE SAFETY OF AN OPERATION YOU ARE ABOUT TO PERFORM: STOP! DO NOT PERFORM THE OPERATION UNTIL YOU HAVE VALIDATED FROM QUALIFIED INDIVIDUALS IF THE OPERATION IS SAFE TO PERFORM AND WHAT IS THE SAFEST METHOD TO PERFORM IT.**

### **1. 120 PS.I. MAX. - ALWAYS USE SUPPLIED AIR FLOW CONTROL VALVE**

Do not exceed 120 PS.I. of air pressure to the Hoverpad and never supply unrestricted air directly to your Hoverpad. Do not inflate so that the rubber bearings extend more than 1/2" (12 mm) beyond the bottom surface of the pad - bearings will be permanently damaged and warranty will be void.

### **2. ABSOLUTELY NO PASSENGERS**

This Hoverpad pneumatic mobile base is intended for use to move machinery and other heavy objects. It is not designed for people, pets or for any other purpose. Any attempt to sit, kneel, stand, ride or "surf" on a Hoverpad, or on a machine or load installed on a Hoverpad, should be forbidden at all times because it is dangerous, and can lead to serious injury.

### **3. DEFLATE HOVERPAD BEFORE TURNING ON OR OPERATING MACHINERY**

Never turn on or operate any machine installed on a Hoverpad until the Hoverpad has been deflated and the air flow valve has been completely shut off. Make sure the load is securely parked and sitting stationary and stable on the floor. Failure to ensure that your machine is completely immobile may cause serious injury if the machine begins to move across the floor when in use or as the workpiece is fed into the blade(s) or cutting tool.

### **4. SELECT APPROPRIATE LOCATION AND SURFACE FOR USE**

Do not operate on slopes. Use only on hard, solid, smooth, sturdy and stable surfaces, that are free of debris or clutter and have minimal cracks, expansion joints or other imperfections that can dissipate air flow. Tape floor cracks and expansion joints and cross at an angle.

### **5. LOOK BEFORE YOU MOVE THE MACHINE**

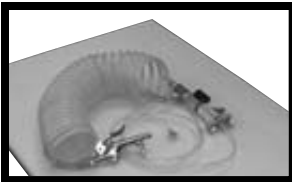
Ensure that there is a clear path free of any debris, clutter or obstructions, from your starting point to the spot where you are re-locating the machine before moving it. Avoid setting the machine down on its power cord or air hose.

### **6. DO NOT FORCE OR OVEREXERT**

The Hoverpad pneumatic mobile base is designed to float and move smoothly (almost frictionless) up to its rated weight capacity and requires only steady firm and even pressure to re-locate the machine or load. If you find that excessive force is needed: STOP and check for obstructions, over pressurization or improper installation such as unevenly distributed load that may cause the Hoverpad to skid or hop along the floor. Clear dust or debris from around or beneath the pad, and reposition the load (if needed) before proceeding.

### **7. FOLLOW ALL SAFETY RULES AND WARNINGS SUPPLIED WITH YOUR COMPRESSOR**

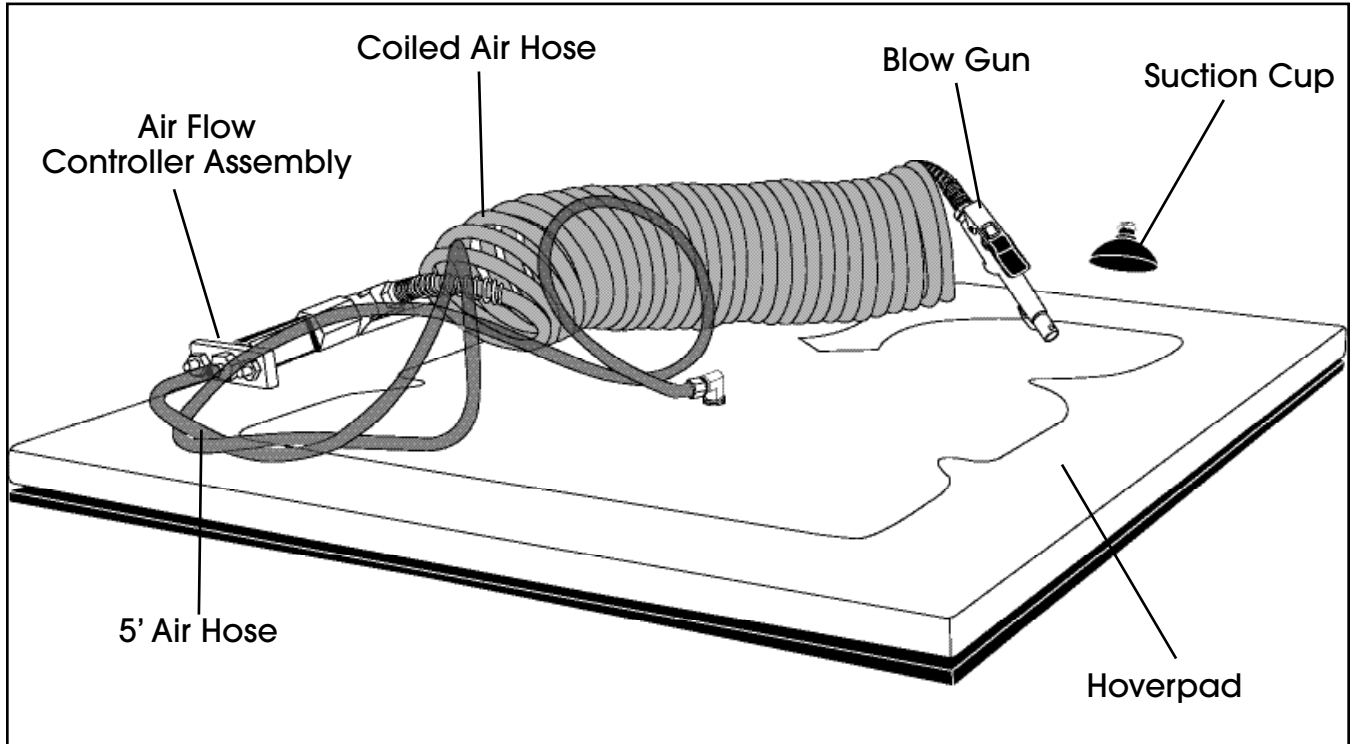
Improper handling of compressed air or incorrect use of an air compressor can create hazardous situations and lead to serious personal injury. Be sure to read, understand and follow all instructions, safety guidelines and warnings supplied with the compressor you will use with this pneumatic mobile base.



# PNEUMATIC MOBILE BASE

10-824 or 10-929

## IDENTIFICATION OF PARTS & COMPONENTS

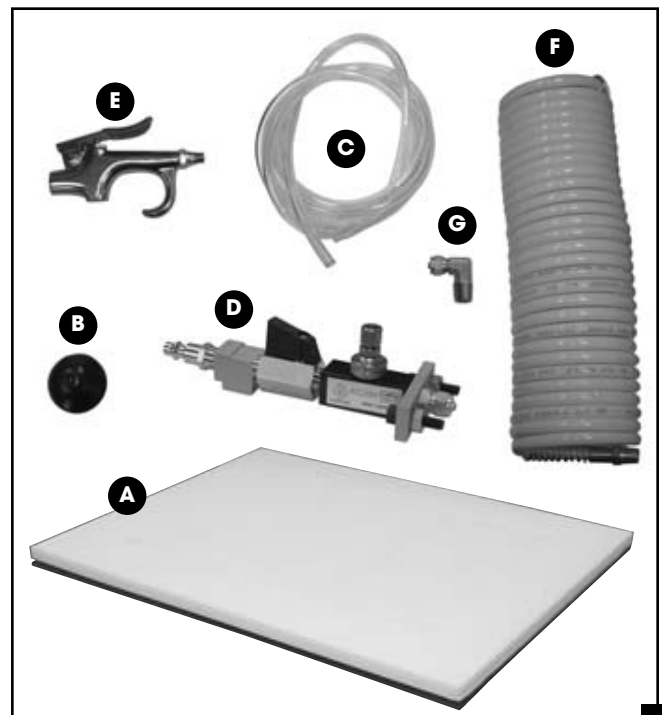


## UNPACKING & CHECKING CONTENTS

Remove all parts and components from the box and check for missing or damaged items as per the list of contents below.

**Note: please report any damaged or missing items to your General International distributor immediately.**

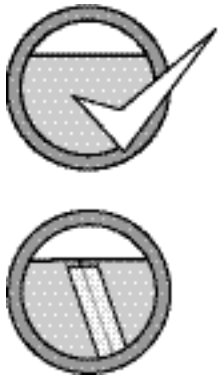
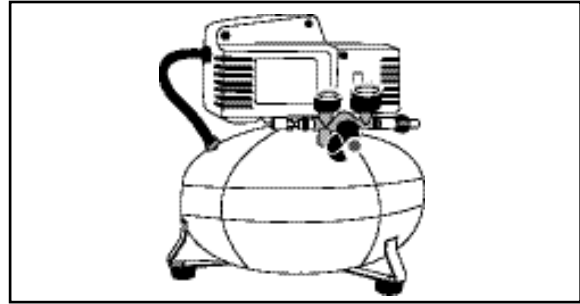
	<u>Qty</u>
<b>A</b> - HOVERPAD .....	1
<b>B</b> - SUCTION CUP .....	1
<b>C</b> - 5' AIR HOSE .....	1
<b>D</b> - AIR FLOW CONTROLLER ASSEMBLY .....	1
<b>E</b> - BLOW GUN .....	1
<b>F</b> - COILED HOSE .....	1
<b>G</b> - "L" FITTING WITH NUT .....	1



# BASIC FUNCTIONS OF THIS HOVERPAD PNEUMATIC MOBILE BASE

This Hoverpad pneumatic mobile base is a general purpose flat base, less than 1" (25 mm) thick, onto which machinery or other heavy objects can be placed and easily moved.

Standard compressed air and a smooth hard floor are needed to operate this Hoverpad. The amount of air volume and pressure required will vary depending on the weight of the load and the smoothness of the floor, but most loads under 600 LBS (272 kg) can be floated using a small "pancake" style compressor putting out 90-120 PS.I. at between 3-8 CFM.



**Compatible surfaces include: smooth-finished concrete, smooth-textured vinyl, and epoxy painted concrete floors.**

**To improve performance, gaps, cracks or expansion joints can be filled or taped over and rough surfaces such as broom-finished or sand textured concrete may be overlaid or covered with smooth sheets of metal, plastic or self-stick vinyl tile.**

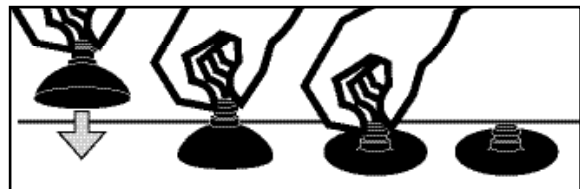


**The Hoverpad cannot be operated on carpeting, tile flooring with grout lines, rough or uneven surfaces or any soft or unsmooth surface that would absorb or dissipate the air pressure under the pad.**

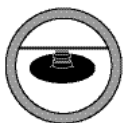
## **TEST YOUR FLOOR BEFORE PROCEEDING**

Use the supplied suction cup to test the compatibility of your floor before proceeding with installation.

Sweep or vacuum away any dust, dirt or debris on a small section of flooring in the intended usage area and press the cup down on the floor until it flattens out.



**Note: The cup does not need to be moistened.**



If the cup adheres even slightly proceed to the set-up and installation steps described in the following pages.



If the cup does not stick, the Hoverpad will not work with your flooring surface. Pack up the pad and all its components in the original packaging for return to your place of purchase for a refund.

### ADDITIONAL REQUIREMENTS FOR SET UP

- An extra person for help with lifting
- Adjustable wrench
- Phillips head screwdriver
- Drill & drill bits
- Tape measure
- Pencil

### NOTE

*If you plan to cut your Hoverpad to size: A bandsaw, reciprocating saw or other cutting tool will also be needed.*

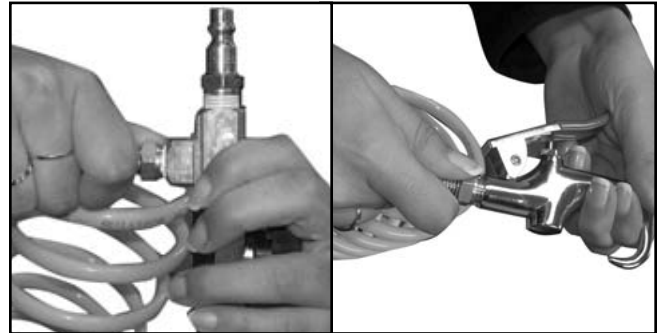
## ASSEMBLY AND INSTALLATION INSTRUCTIONS



1. The control fittings are assembled at the factory as shown.

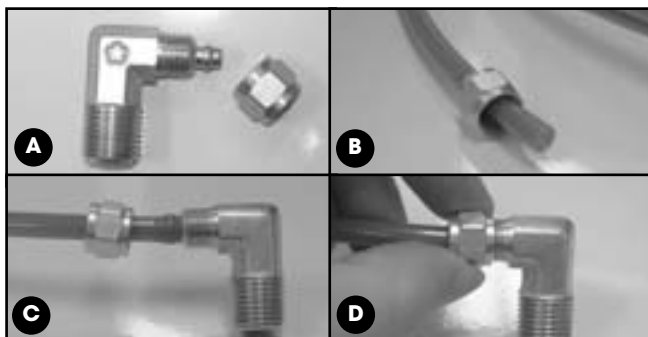
#### Air Flow Control Assembly Components

- |                |   |
|----------------|---|
| 1 - Air inlet  | 5 - Flow controller                     |
| 2 - T-Fitting  | 6 - Mounting bracket with screws & nuts |
| 3 - Ball valve | 7 - Air outlet with nut                 |
| 4 - Adapter    |   |



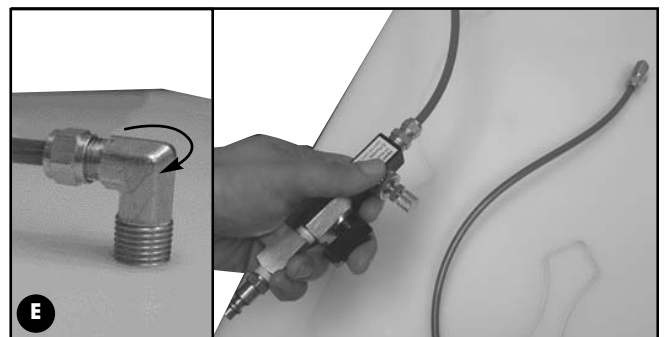
2. Connect one end of the coiled air hose to the threaded opening in the bottom of the "t-fitting" and connect the blowgun to the other end of the coiled air hose.

**Note: The top of the pad (white side) has a thin protective layer. Peel off this protective layer before continuing.**



3. The 5' air hose is connected to both the "L" fitting and the air outlet fitting in the same manner following the steps listed below.

- A** - Unscrew the nut from the "L" fitting's hose barb.
- B** - Slide the nut onto the 5' air hose making sure the threads of the nut are facing outward.
- C** - Insert the hose barb of the "L" fitting into the air hose. Make sure the hose fully covers the hose barb of the "L" fitting.

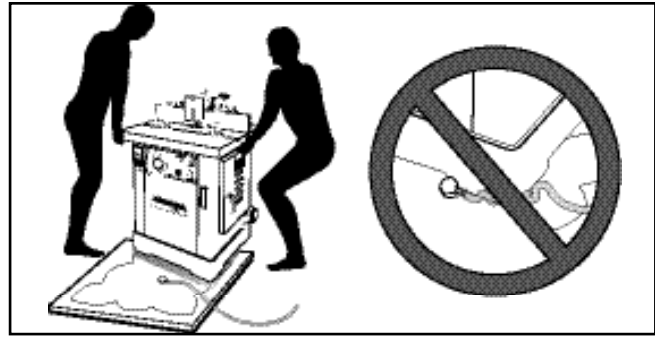


- D** - Slide the nut from step **A** onto the threads on the fitting and tighten.
- E** - Screw the hose barb "L" fitting into the threaded hole in the top (white side) of the Hoverpad.

Use the same connection method to install the opposite end of the 5' air hose onto the air outlet fitting on the flow control assembly.

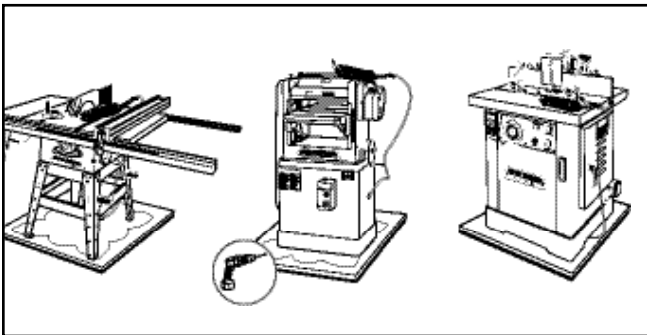


4. Close the flow control valve by turning the knurled knob clockwise.



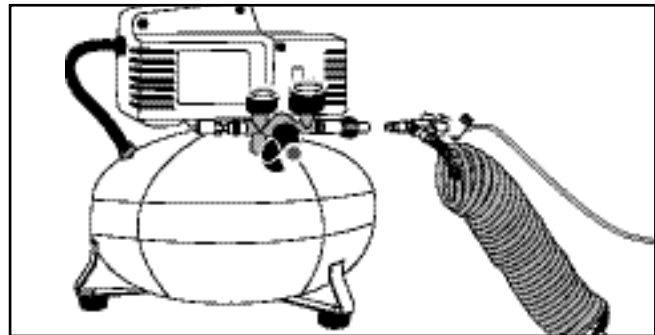
5. With the help of an assistant, a hoist, or a fork-lift place your machine or other load roughly centered on the Hoverpad taking care to avoid crushing the airhose or hitting the "L" fitting in the center of the pad.

**Note:** Follow the manufacturer's recommendations for handling or lifting the machine.



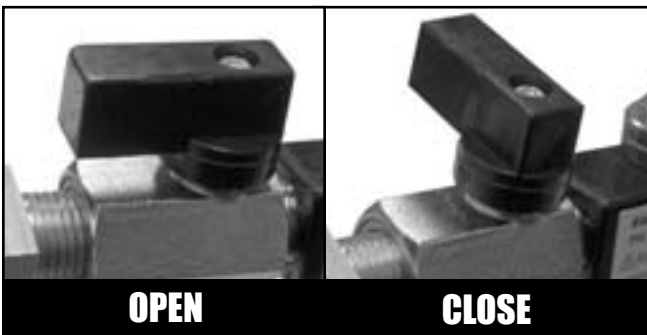
6. Run the hose and control assembly up through any practical or available opening in the base of your machine.

**Note:** In some cases, if the base of your machine is closed and there are no accessible openings in the cabinet it may be necessary to drill a small hole in the cabinet in order to pass the hose up through the machine.

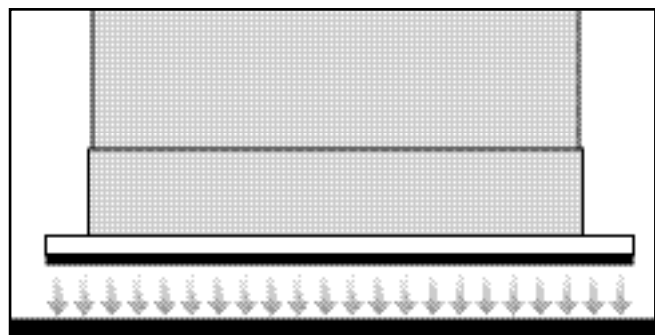


7. Temporarily connect to your compressed air supply.

**Note:** Do not surpass 120 P.S.I. of air pressure from your compressor.



8. Turn the lever to open the ball valve and then adjust the flow control valve (step 4 above) to take the minimum required airflow to lift the load.



9. Examine how the load floats and check for level – an even relatively equal distance from the floor at all four corners is ideal. If the load floats smoothly and stays relatively level, skip ahead to the section entitled "Final Installation". If the load seems off balance or does not float smoothly, follow the suggestions listed below in "Leveling the Load and Fine Tuning" before proceeding to "Final Installation".

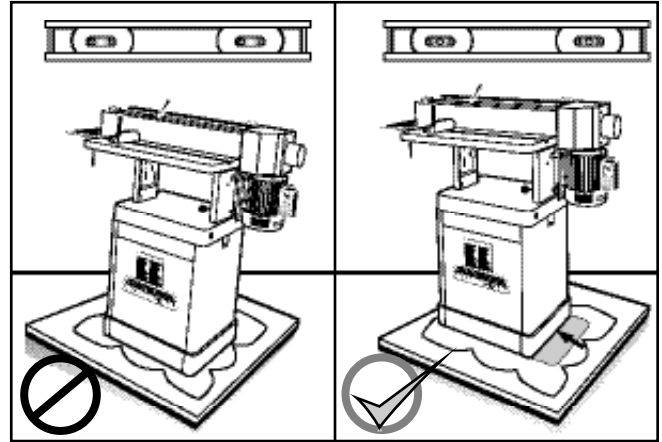
# LEVELING THE LOAD AND FINE TUNING

## LEVELING

For off balance or off center loads such as the example shown where the motor (the heaviest part of the machine) is installed at one end, the load will not float level with the floor if the machine is centered on the Hoverpad – this is normal.

Close the ball valve to shut off the air flow and wait for the load to settle on the floor. Reposition the load on the Hoverpad as needed until it floats relatively level with the floor.

**Note: For badly off balance loads, it may be necessary to apply additional weight or downward pressure to the high side – minimize airflow and keep the load moving to avoid hopping.**



## FINE TUNING

Machines with fully enclosed bases that sit flush to the floor on all four sides will provide best results with minimal or no fine tuning required.

Excellent results can also be achieved with open, **F**, or partially open, **G**, based machines by understanding the basic principals of weight distribution and following the suggestions below.

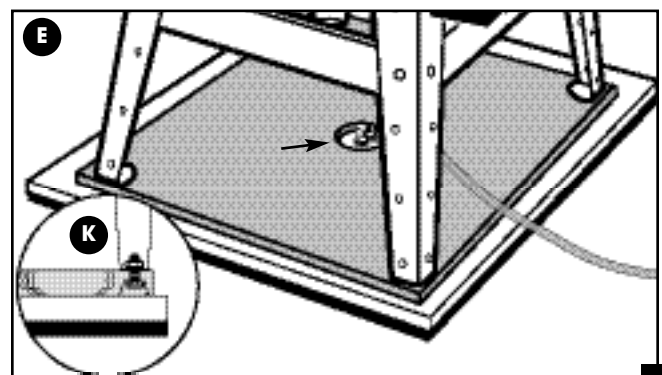
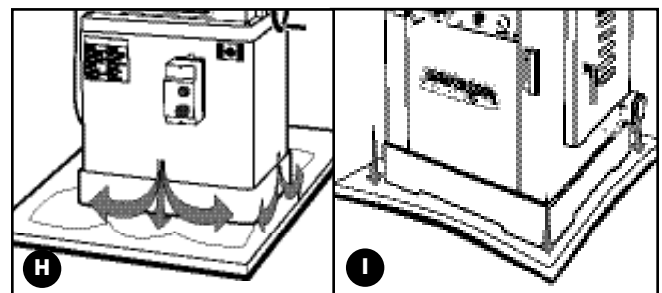
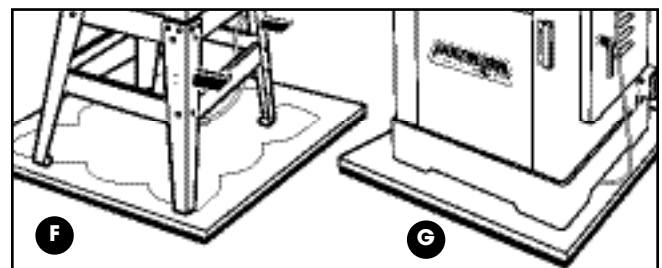
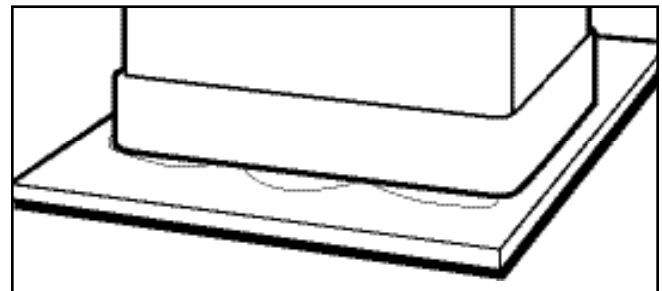
Machines or loads that have a full closed base that sits flush to the floor distribute their weight best, around the entire perimeter of the base and the weight is dispersed evenly across the entire surface of the pad, **H**.

For machines with open or partially open bases, the weight distribution is limited to the points of contact with the Hoverpad. Depending on the size and weight of the load, concentrating the weight on only a few points rather than evenly distributing it, may cause the Hoverpad to flex inward at the center (concave) when floating, **I**. This will affect the performance of the Hoverpad and cause the corners of the pad to drag or the load to skip or hop when moved. To remedy this, the weight of the load needs to be more evenly dispersed.

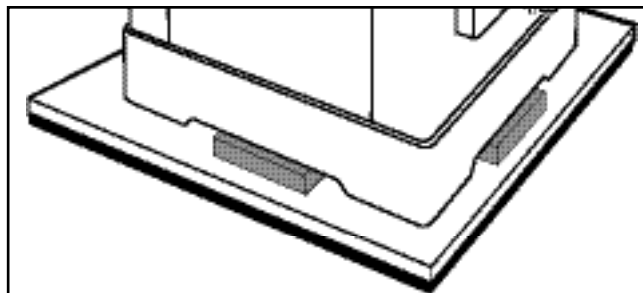
For open based machines or loads, simply place the machine on a supplementary platform by cutting a 3/4" plywood plank (or other flat rigid material) to the size of the outside dimensions of the contact points (feet) of the base. Make sure to drill a big enough hole in the center of the supplementary platform to accommodate the air hose fitting in the top of the Hoverpad, **J**.

If possible, to avoid the machine shifting off of the supplementary platform, attach the feet of the machine to the platform with mounting blocks, bolts or screws, **K**.

**Note: Make sure fasteners or hardware that are used do not come into contact with or pierce through the top surface of the Hoverpad within its penetration border (see illustration L on next page). If needed, countersink holes in the platform from below to allow your supplementary platform to rest flush against the Hoverpad.**



For partially open based machines or loads, cut hardwood wedge blocks to size and fit them between the openings in the base and the Hoverpad as shown. Make sure the fit is snug in order to more evenly distribute the weight and to prevent the pad from flexing when floated.



With the load leveled, the weight evenly distributed and the Hoverpad floating smoothly proceed to the next step "Final Installation".

## FINAL INSTALLATION

Once the load has been leveled, the weight evenly distributed and the pad floats evenly and moves smoothly, the final three installation steps involve cutting the Hoverpad to size (if desired), permanently securing the machine to the Hoverpad (also if desired) and permanently installing the control assembly on the machine or load.

### **CUTTING OR RE-SIZING THE HOVERPAD**

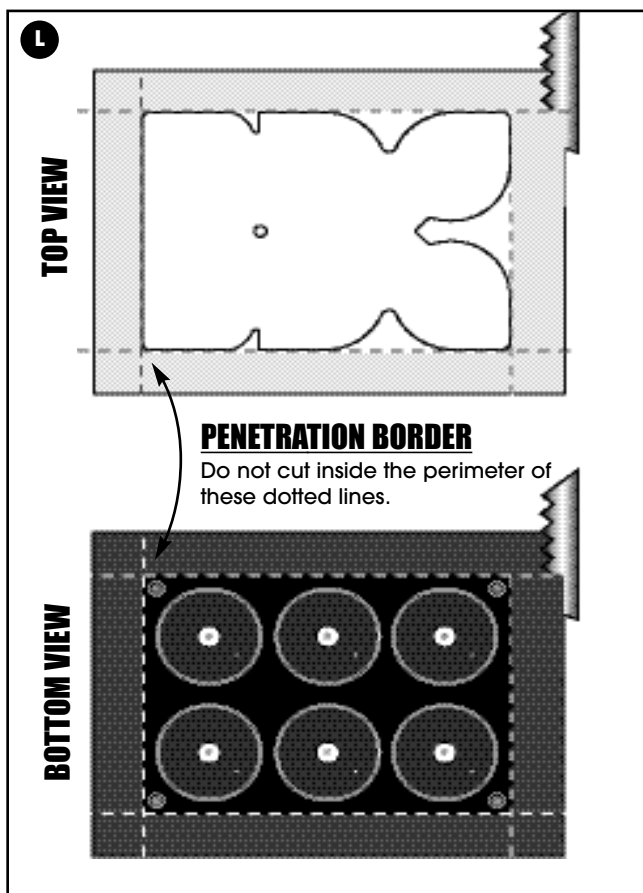
If you choose to, the Hoverpad can be cut or re-sized to come close to, or match the footprint of your machine. This can allow you to maximize floor space and limit gaps between adjacent objects or walls.

**Note:** Mark the position and orientation of the load on the Hoverpad before removing the load and cutting the pad.

Before trimming the Hoverpad, mark the outside perimeter of your cut and validate that the intended cut area is outside the penetration border (see below defined by the routed groove in the top and 1/4" (6.3 mm) outside the edge of the rubber feet on the bottom) - Make no cuts or penetrations of any kind inside of the border. Cutting or piercing the pad in any way inside of the penetration border will lead to unit failure and will void the warranty.

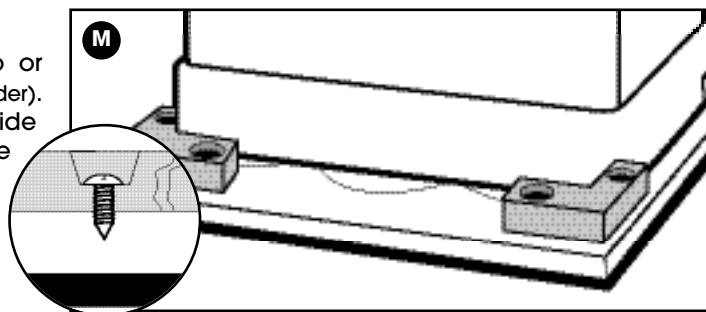
Using a bandsaw, reciprocating saw or other cutting tool that is used to cut wood, trim the excess from the pad to match the pad size (outside of the limitations of the penetration border) to the footprint of your machine.

If the footprint of your machine sits inside of the penetration border trim the pad only to the penetration border. Do not move the machine to line up with an edge of the border as this will shift the previously leveled weight.



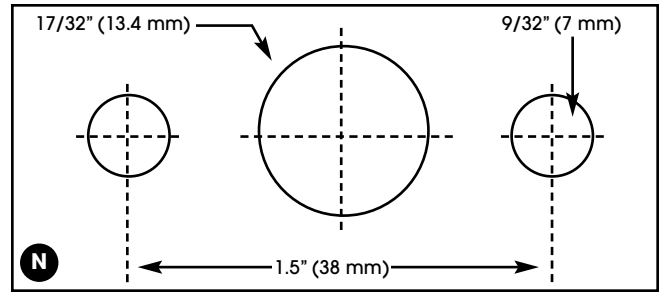
### **SECURING THE LOAD TO THE HOVERPAD**

Bolts or screws (not supplied) may be installed into or through the Hoverpad (outside of the penetration border). Cleats may also be used on either the inside or outside corners (as shown) of cabinet style bases to hold the machine from sliding on the Hoverpad, **M**.



## INSTALLING THE CONTROL ASSEMBLY

Install the controls in a convenient, accessible location on the machine or load. The control mounting bracket hole pattern, **N**, shows the mounting hole size and placement required to attach the mounting bracket (and the control assembly) to your machine or load.



## OPERATION

When relocating a load installed on a Hoverpad, follow the basic instructions listed below.



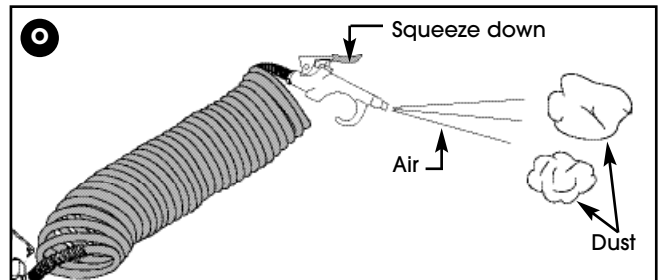
### WARNING!

**TO AVOID ACCIDENTS OR INJURIES: NO PASSENGERS ALLOWED! DO NOT ALLOW ANYONE, AT ANY TIME FOR ANY REASON, TO RIDE ON THE HOVERPAD OR ON ANY LOAD OR MACHINE INSTALLED ON A HOVERPAD.**

1. Always turn off and unplug any machine installed on a Hoverpad before moving or relocating it.
2. With the ball valve on the control assembly in the “closed” position, connect the compressed air source to the air inlet fitting – do not to exceed 120 P.S.I. of air pressure from the compressor.

**Note: Exceeding 120 P.S.I. will damage the Hoverpad.**

3. If necessary, clear a path to the relocation point. Remove any debris, tools, trash or other clutter on the floor that may be in the way, and use the attached blow gun to clear away sawdust or woodchips that may obstruct, diffuse or impede airflow under the pad, **O**.
4. Turn the ball valve to the “open” position and wait a few seconds for the load to lift and level.
5. Move the machine or load to the desired location in the shop. Depending on your type of flooring, when moving a load, the Hoverpad will make a light hissing or squeaking sound – this is normal.



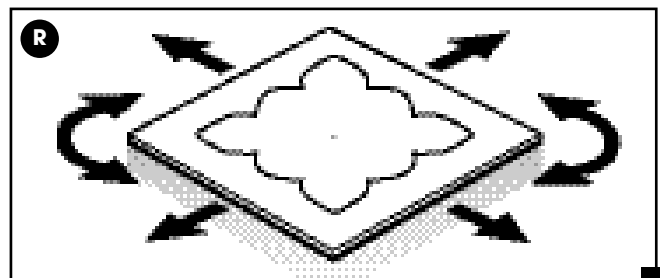
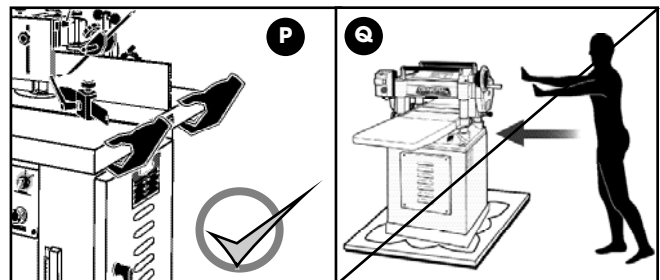
6. Always maintain control over the load or machine you are moving by keeping your hands on the load at all times, **P**. Never push on the load or machine and let it float away freely, **Q**.
7. If the pad skips or hops along the floor when moving, adjust the flow control valve to take the least amount of air pressure required to remedy the problem.

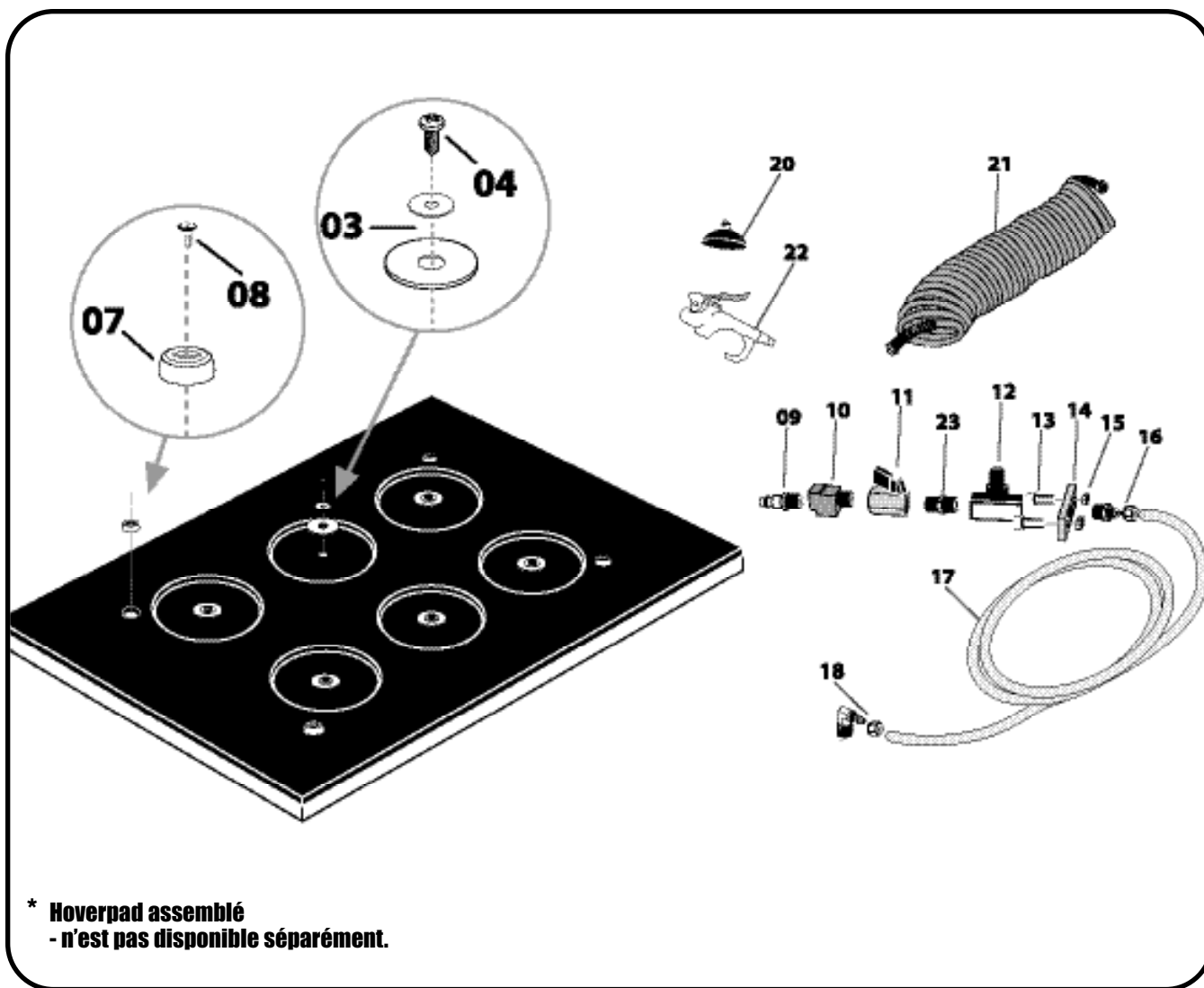
*Helpful Hint: Start by turning down the air flow to remedy skipping or hopping. Assuming the load is leveled, evenly distributed on the pad, and there are no obstructions or debris under the pad, a load that hops or skips when moving is usually an indication that too much air (rather than too little) is being used to float the load.*

8. Unlike mobile bases on fixed wheels, the Hoverpad allows for omni-directional movement. The load can be moved or rotated as needed in any direction, **R**.
9. With the load or machine moved to the desired location, turn the ball valve to the “closed” position to shut off the air flow and park the load.

**Note: Avoid setting the machine down on its' power cord or air hose.**

10. Make sure the load or machine is securely parked and sitting stationary and stable on the floor and disconnect from the compressed air source before plugging in or turning on the machine.



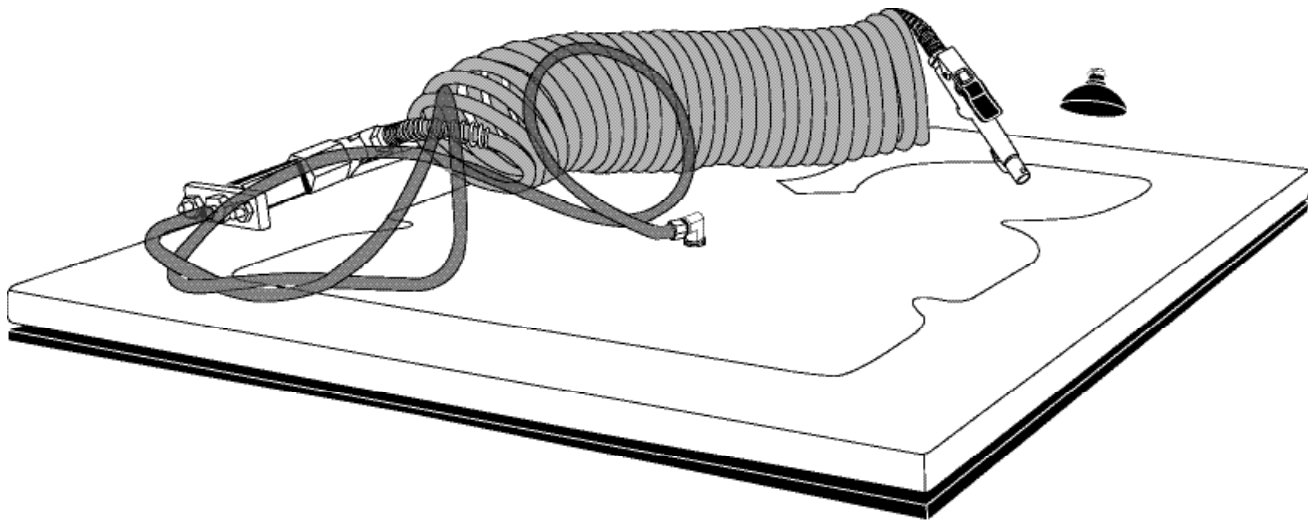


\* Hoverpad assemblé  
- n'est pas disponible séparément.

### LISTE DE PIÈCES SUPPORT MOBILE PNEUMATIQUE

NO. PIÈCE	NO. REF.	DESCRIPTION	SPÉCIFICATION	QTÉ
10824-03	19081004	RONDELLE PLATE ET CAOUTCHOUC		6
10824-04	50161035	VIS DE MÉTAL	3/16" X 1/2"L	6
10824-07	19081005	PIED DE CAOUTCHOUC		4
10824-08	50161034	VIS DE MÉTAL	5/32" X 5/8" L	4
10824-09	51801001	RACCORD D'ENTRÉE DE L'AIR	P20 1/4" PT	1
10824-10	51804001	RACCORD EN "T"	1/4" PT	1
10824-11	51805001	LEVIER À CLAPET À BILLE	1/4" PT	1
10824-12	51806001	CONTRÔLEUR DU DÉBIT D'AIR	02B 1/4" P-46445	1
10824-13	50152043	VIS	1/4"-18UNC X 7/8"L	2
10824-14	19081007	PLAQUE DE MONTAGE		1
10824-15	50251001	ÉCROU	1/4"-18UNC	2
10824-16	51802001	RACCORD DE SORTIE DE L'AIR	CIN1/4"PT	1
10824-17	51807001	BOYAU	6 X 5'	1
10824-18	51803001	RACCORD EN "L" AVEC ÉCROU	LIN1/4"PT90° X 6 MM	1
10824-20	19081008	VENTOUSE	RUBBER	1
10824-21	51807002	BOYAU EN SPIRALE	8 X 3M,1/4" PT	1
10824-22	51808001	PISTOLET À AIR		1
10824-23	51802002	ADAPTATEUR	1/4"PT	1

**10-824 / 10-929**



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**Fax : (514) 326-5555 Bureau des commandes**

[orderdesk@general.ca](mailto:orderdesk@general.ca)

[www.general.ca](http://www.general.ca)

**IMPORTANT:** Lorsque vous commandez des pièces de remplacement, veuillez indiquer le numéro du modèle de la machine ainsi que le numéro de pièce que vous pouvez facilement repérer dans le présent manuel. Donnez une brève description de la pièce et indiquez la quantité de chacun des items.